

Work Order ID 64579

Thursday, December 09, 2010 10:24:20 AM



Page 1

Item ID: D206-642-114

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 12/8/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/14/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start

Approvals: Process Plan: PH Date: 10-12-9 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-114 CHG001

8 u106102HJ for BG 11-5-31

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

PH 310

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8 u106102PH

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64579

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Item ID: D206-642-114

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Item Name: Skidtube RH

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Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPD206-642-114 Location: _____ PPP Rev: <u>Duff</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/6/25 LD

11/6/27

MS
11-06-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 64579

Parent Item: D206-642-114

Parent Item Name: Skidtube RH



Start Date: 12/3/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VER:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3-41A Bolt		Purchased	No			110	Each	420.0000	8	8			
---------------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
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ST354	420	
112431	1	
114941	119	
115936	100	
116191	200	

~~114941~~ 115936

AN4-6A Bolt		Purchased	No			110	Each	1,238.000	12	12			
--------------------	--	-----------	----	--	--	-----	------	-----------	----	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST356	1238	
112933	96	
113149	17	
115108	125	
115457	500	
115936	200	
116191	300	

115936

AN4C5A BOLT		Purchased	No			110	Each	451.0000	1	1			
--------------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST346	451	
110552	1	
112243	450	

112243

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 64579

Parent Item: D206-642-114

Parent Item Name: Skidtube RH



Start Date: 12/6/2010

Required Date: 12/17/2010

Start Qty: 1.00

Required Qty: 1.00

AN5-7A Purchased No
Bolt

110 Each 138.0000 8 8



110516

Location	Loc Qty	Loc Code
ST337	138	
113149	100	
115936	38	

AN6-44A Purchased No
Bolt

110 Each 55.0000 2 2



110372

Location	Loc Qty	Loc Code
ST344	55	
110372	55	

AN960C416 NAS1149C0463 Purchased No
R washer

110 Each 29.0000 1 1



110372
1117738

Location	Loc Qty	Loc Code
ST346	29	
100993	29	

AN960JD10 NAS1149D0363I Purchased No
Washer

110 Each 8.0000 8 8



116083

Location	Loc Qty	Loc Code
ST	6	
107715	6	
ST335	2	
105792	2	

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 64579

Parent Item: D206-642-114

Parent Item Name: Skidtube R11

Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased

No

110

Each

30.0000

24

24



Washer



117291

[Signature]

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

AN960JD516 NAS1149D0563J Purchased

No

110

Each

34.0000

8

8



Washer



117291

[Signature]

Location

Loc Qty

Loc Code

ST

34

103694

18

107534

12

109287

4

AN960JD616 NAS1149D0663J Purchased

No

110

Each

0.0000

4

4



Washer



117291

[Signature]

D206-642-151 Manufactured

No

110

Each

0.0000

1

1



Replacement Skidtube



09610

D206-651-041 CH7001 Manufactured

No

110

Each

25.0000

1

1



206A/B GHW



11/10/31

Location

Loc Qty

Loc Code

FG120

25

43839

6

46160

19

43839

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 64579



Parent Item: D206-642-114



Parent Item Name: Ski Tube RH

Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110 Each

59.0000

16 16



Bushing



67756

Location

Loc Qty

Loc Code

FG

44

31985

44

ST020

15

61645

1

63991

14

D2661-2

Manufactured No

110 Each

18.0000

2 2



Saddle, RH Fwd Aft Out 206



6

Location

Loc Qty

Loc Code

ST435

3

10015

1

10016

1

10475

2

10476

1

6934

2

7146

1

7159

4

7337

1

9913

1

9915

3

9916

1

9915
9916

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 64579

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

D2662-2

Manufactured No

110

Each

23.0000

2

2



Saddle, RH In 206



Handwritten signature

Location

Loc Qty

Loc Code

ST435

6

10022

1

11028

4

48514

6

6946

2

7374

3

8430

1

8767

1

9042

3

9043

2

48514

D2712

Manufactured No

110

Each

218.0000

10

10



Set Screw



60110

Handwritten signature

Location

Loc Qty

Loc Code

FG

50

29962

50

ST022

168

61331

168

D2884

Manufactured No

110

Each

44.0000

2

2



Saddle Spacer



Handwritten signature

Location

Loc Qty

Loc Code

FG

10

29453

10

ST028

34

52302

34

52302

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 64579

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

D2885

Manufactured No

110 Each

63.0000

2 2



Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29199

10

ST028

53

52303

53

Manufactured No

110 Each

27.0000

1 1

D3413-1



Ring

Location

Loc Qty

Loc Code

ST420

19

62961

19

ST473

8

51586

1

53446

7

Purchased No

110 Each

1,213.000

8 8

MS21042L3



Nut

Location

Loc Qty

Loc Code

ST300

1213

114784

217

115835

996

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 64579

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,700.000

12

12



Nut



116823 *CE*

Location

Loc Qty

Loc Code

ST300

4700

1123143

2

115589

98

115621

1100

116188

3500

MS21042L6

Purchased

No

110

Each

126.0000

2

2



Nut



1117343 *Le 4/5/3, 10*

Location

Loc Qty

Loc Code

ST300

126

111578

4

114495

1

115300

71

116102

50

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

Item	Qty -113	Qty -114	Qty -151	Qty -149	Part Number	Description
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
			1	X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG ⁽¹⁾
2B			6		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		AN960JD10L	* WASHER ⁽¹⁾
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			AN960JD10	WASHER
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			AN960JD516	WASHER
16	12	12			AN4-6A	BOLT
17	24	24			AN960JD416	WASHER
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A				1	D3805-041	FWD WEARPLATE ASSY
21A				1	D3807-1	* GASKET ⁽³⁾
22A				1	D3805-045	AFT WEARPLATE ASSY
23A				1	D3807-5	* GASKET ⁽⁴⁾
26A				7	AN3-37A	BOLT
26B				7	AN960JD10	WASHER
26C				7	MS21042-3	NUT (OR MS21042L3)
26D				14	D3873-1	BUSHING
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			AN960JD616	WASHER
34	1	1			AN4C5A	BOLT
35	1	1			AN960C416	WASHER
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

- NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
 (2) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
 (3) DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE
 (4) DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE

